

3D Printing STL File Read Me

Description

INSTRUCTIONS

After downloading your file, unzip it and before printing be sure to run your STL file through a slicing program. We recommend [PrusaSlicer](#)

All 3d Printers are different and require different settings, so be sure to have yours dialed in with the best settings.

Print your 3d print file with your preferred filament. We use PLA for almost all prints.

If you plan to fill paint your badge reels we use the following products to paint ours.

- **Acrylic Paint** – <https://amzn.to/492WjRi>
- **Needle Tip Bottles** – <https://amzn.to/48HoWDD>
- **Pouring Medium** – <https://amzn.to/4bfrqdX>

We mix our acrylic paint and pouring medium at a 1:1 ratio – that gives a nice consistency that dries well and looks good.